

## HIDPS System — Quick Guide

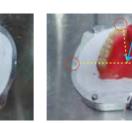
Investing the model Placing the injection sprues



 Painting gypsum separation agent in the surface of flask \* Place a plate on the flask to defend gypsum outflow

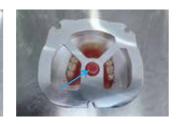


- Use Class III gypsum to do investment work \* Don't use rigid gypsum to do
- investment work Plaster need hold the part of model without wax



 Placing the sprue after gypsum freezing \* Sprue should be placed on

confluence of 3 point



- Sprue should catch the injection hole
- \* No aeration wax components are required
- When fabricating partial denture, the distal end of each saddle needs to be individually provided with a sprue



- Painting gypsum separation agent in freezing gypsum
  Cover the upper of flask
- \* Don't paint separation on teeth





- Add gypsum untill it cover whole flask and remove additional gypsum
- Put falsk into boiling water after gypsum freezing



- Clean wax and gypsum hide in corner after boilingh
- \* Use clean water to clean



- Painting separation in surface of gypsum
- Painting again after 5min



 Cover the upper flask after separation freezing, tighten the screws





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· Situation of material after mixing by R-1511 mixer

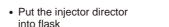




Pour the monomer into the

Shake it by hands

capsule containing the polymer





- ,keep surface between flask and heater clean
- Close the door of machine



- Put the flask under the injector Choose suitable program Machine start working



- Take flask out after program
- Loosen the screws and open flask,remove gypsum and clean denture



into flask





